

## **UAS** for pipeline inspection and exploration



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#### The Unmanned Aircraft System

The UA flying beyond line-of-sight has an always-on satellite (Intelsat or Iridium) link to a ground station for telemetry and VHF radio relay.

The ground staff must reply to any Air Traffic Control voice communications with the UA so the UA appears to an Air Traffic Controller to be

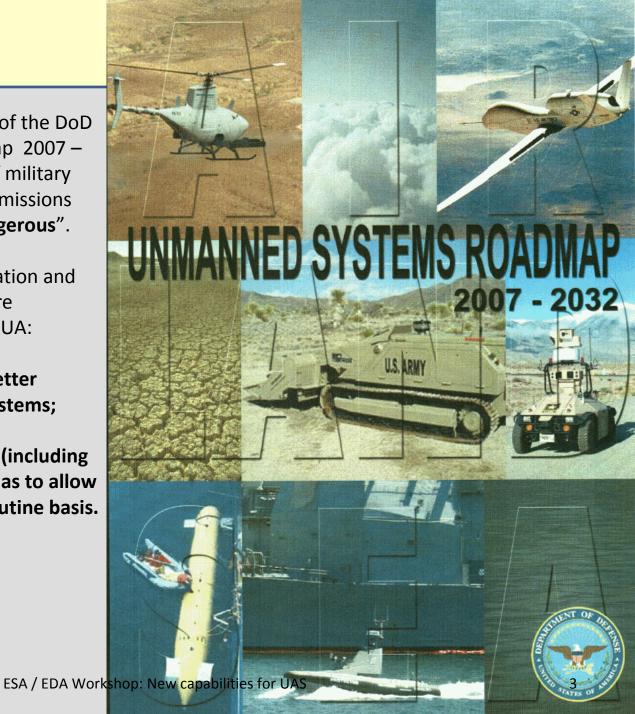


#### **Unmanned Aircraft**

Dyke Weatherington, author of the DoD "Unmanned Systems Roadmap 2007 – 2032" summed up the role of military Unmanned Systems as being missions that were "dull, dirty or dangerous".

In oil, gas and mineral exploration and production activities, there are additional potential roles for UA:

- where they can generate better quality data than manned systems;
- where the operational cost (including insurance) is sufficiently low as to allow flights to gather data on a routine basis.



#### **Unmanned Aircraft have already been used in Exploration & Production activities**

#### Oil pipeline monitoring

Aeronautics Defence Systems provide pipeline monitoring services in Angola to ChevronTexaco under a **\$ 4 million** contract.

More recently, Aeronautics Defence Systems have provided a similar service in Nigeria.

#### **Problems with use of satellite imagery are:**

-"It can take up to 14 days for the LEO satellite to be over the area of interest."

-"Bandwidth is limited and expensive."

from UAV SystemsThe Global Perspective 2005 by Blyenburgh & Co



Aerostar - Aeronautics Defence Systems, Israel

As well as operating several Aerosky vehicles on behalf of the IDF, ADS is currently using its short-range Aerostar UAV to provide protection and patrol services for Chevron Texaco's operations in Angola under a two-year contract awarded last year and reportedly worth US\$ 4 million. The Aerostar carries a payload of up 50 kg and has an endurance of 14 hours. According to the manufacturer, it logged more than 10,000 flight hours after being selected in 2002 to carry out routine security missions for the Israel Defence Force.

## Aerial photography: the most popular civilian application of Unmanned Aircraft

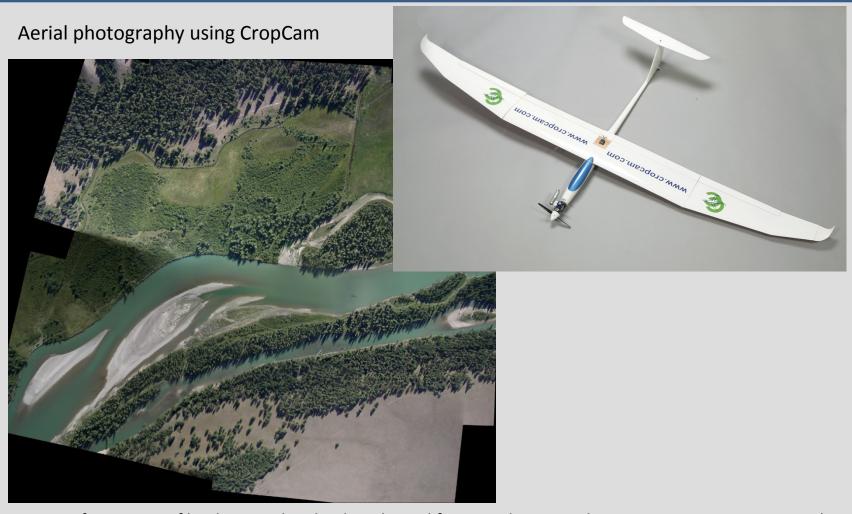


Image of 160 acres of land in British Columbia, derived from stitching together 12 separate images using the CropCam: from <a href="https://www.cropcam.com">www.cropcam.com</a>

## Magnetic field surveys: the next most popular application of Unmanned Aircraft

A survey in which the Earth's magnetic field is measured using high resolution, lightweight, Caesium beam magnetometers, as shown below.



MagSurvey Prion by Magsurvey Limited, from <a href="http://www.magsurvey.co.uk/">http://www.magsurvey.co.uk/</a>

#### Universal Wing surveys completed in 2007 from Princeton, British Columbia

**26 MAR 2007 – 10 APR 2007** 1,600 line km (Alberta, Canada)

**16 APR 2007 – 30 AUG 2007** >20,000 line km (Nunavut, Canada)

20 OCT 2007 – 23 NOV 2007 >6,500 line km (Northwest Territories, Canada)

#### **Quality magnetic field data**

Unmanned Aircraft can fly at lower elevations and at slower speeds than manned fixed wing aircraft and can deliver helicopter-like data quality at a fraction of the cost.

We have integrated a lightweight high performance Cesium magnetometer (model G-823A), combined with an ultra-small size CM-201 Larmor counter to provide high sensitivity (0.004nT/%Hz RMS) and low heading error @ ±0.15nT over 360° equatorial and polar spins. This facilitates high quality data acquisition.

Superior resolution is provided by the Cesium Larmor signal with the Earth's field tracking rates exceeding thousands of nT over 0.1 second periods.



# **Potential UAS Applications**

- 1. Ice Reconnaissance, Ice Measurements
- 2. Ice navigation Assistance for Icebreaking Ships
- 3. Surveys of Icebergs and Floating Ice
- 4. Surveys of Marine Mammals and Wildlife
- 5. Security information and Guard Duty
- 6. Geophysical Surveys for Oil and Gas





From Christer Broman at ConocoPhillips

# Potential UAS Applications

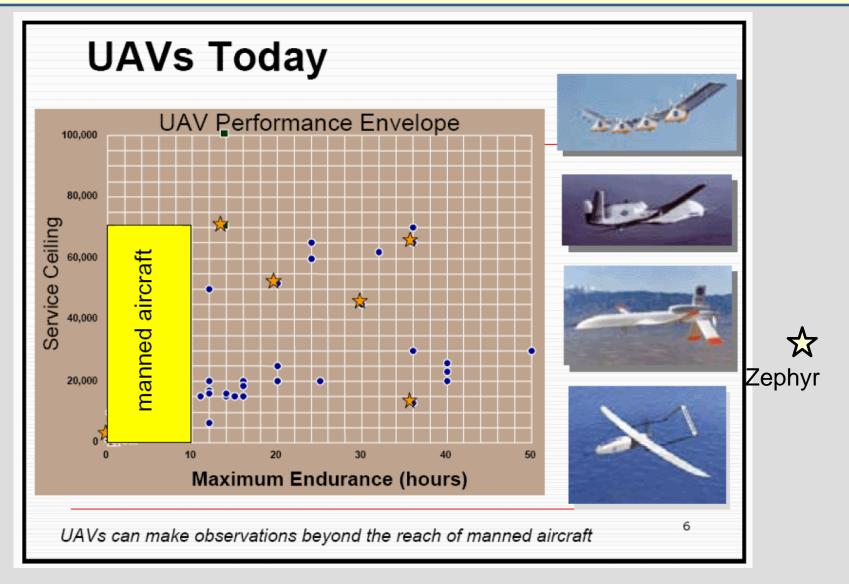
- 7. Inspection of Land based Oil and LNG tanks
- 8. Inspection of Flares and Flare Nozzles
- 9. Arial photography
- 10.Inspection of LNG carrier cargo tanks
- 11. Surveys and Inspection of Oil and Gas Lines
- 12.Metrological forecasting



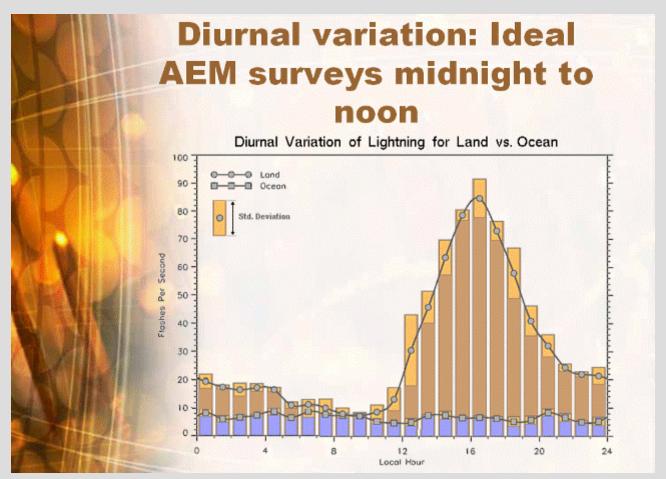


From Christer Broman at ConocoPhillips

## What are the compelling capabilities of Unmanned Aircraft?



#### Unmanned Aircraft can fly when the electrical and magnetic noise levels are low



Unmanned Aircraft can fly all night, night after night, at low levels (such as 50 feet AGL)...

From a presentation by James Macnae at SEG 2006

#### Unmanned Aircraft can fly where pilots prefer not to go

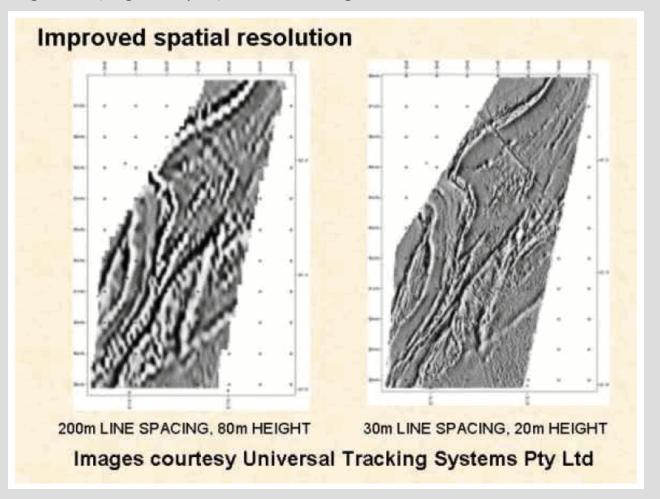
As exploration activities move to the more hostile regions of the Earth, such as the Arctic Ocean, and to more politically unstable areas, expect to see a growing use of Unmanned Aircraft operating in areas where it would be irresponsible to expect pilots to fly:

- ☐ low level, night flights over the Arctic Ocean;
- ☐ flights over regions in which there is low level strife, where the larger manned survey aircraft provide target practice and some excitement for the locals.



#### **Unmanned Aircraft collect higher resolution data**

Being smaller and always flying using precision navigation, the Unmanned Aircraft can fly closer to the ground ("tight drape") and collect higher resolution data.



#### The advantages of using Unmanned Aircraft in E & P activities

- ☐ Unmanned Aircraft create less of a disturbance to the parameters being measured such as the magnetic, or, gravitational field, since they are physically smaller than their manned counterparts. However, the instruments are closer to sources of electrical noise on the aircraft.
- ☐ Unmanned Aircraft cost less to operate per line km, since:
- an Unmanned Aircraft operator can manage several UA at the same time;
- the Unmanned Aircraft uses less than 20% of the fuel used by a manned aircraft
- ☐ Small Unmanned Aircraft are more environmentally friendly since they:
  - require less materials to build and is easier to dispose of at the end of its life;
  - use less fuel and creates less pollution per km travelled;
  - make less noise in flight;
- ☐ Unmanned Aircraft can routinely fly missions covering the same area, day after day, night after night, to perform measurements for use in change detection and data averaging:
  - detecting a leak in an oil pipeline using differential thermal and / or interferometric
     SAR imaging.

## However, Unmanned Aircraft ("UA") have not yet seen widespread deployment... ☐ Unmanned Aircraft are not permitted to fly in commercial ("un-segregated") air space. ☐ UA do not have a protected aeronautical frequency band. ☐ UA are not sufficiently reliable. Almost all present day Unmanned Aircraft are single engine experimental aircraft which do not have air worthiness certificates ☐ UA have not yet clocked up sufficient flight hours to provide data for a convincing safety case, without which the National Aviation Authorities, such as the FAA, the CAA, and the like will not issue of Certificate of Authorization ("COA") to fly even in restricted air space. ☐ In the absence of sufficient flight hours, and a legally sound safety case, the insurance costs are astronomical, and blow any business case out of the water. Insurance costs are inversely related to flight hours: \$10 million insurance cover cost = $\frac{1}{2}$ hours. ☐ UA do not yet have a **sense and avoid system** to enable them to detect and avoid other airborne objects, such as the farmer flying a Cessna in the Canadian outback... ☐ Government security services need to be sure the Unmanned Aircraft cannot fall into the hands of, or be used by, or be taken over in flight by, criminals or terrorists.

## It will take a few years before we see UA in widespread commercial applications...

☐ UA systems developers are getting their flight hours and experience in the military sector.







## But, it will happen. ☐ Work on the development of sense and avoid systems is underway in the USA, Europe and in the Far East. The view is that once proven on Unmanned Aircraft, these systems will become mandatory on manned aircraft. ☐ The World Radio Conference will next meet in 2011, where it is hoped there will be progress on an assignment of a protected aeronautical frequency band for UA use. ☐ Many of the National Aviation Authorities have assigned staff to develop the regulations for Unmanned Aircraft flight in non-segregated air space: ➤ US FAA and RTCA SC-203 ► EUROCONTROL and EuroCAE Working Group 73 on UAVs Australian, Belgian, Canadian, Dutch, Austrian, South African, Swedish and U.K. CAA ☐ Both the FAA and EUROCONTROL are investigating solutions to the UA security aspects. ☐ The early uses of Unmanned Aircraft will be in hostile areas where it would be irresponsible to send pilots. Interestingly, this is one of the new frontiers for oil, gas and mineral exploration. ☐ If experiences in the military area are anything to go by, Unmanned Aircraft will provide copious amounts of high quality data. Developing software to interpret high resolution data will become a high priority and a new market area for scientific and AI software developers.

#### **Exploration and Production activities take place throughout the world...**

From a climate point of view, the Arctic region has some of the most severe weather conditions one could encounter:

- ☐ Total darkness (in winter time)
- ☐ Temperatures: drop to -40C
- ☐ Spray icing
- ☐ Snow and ice



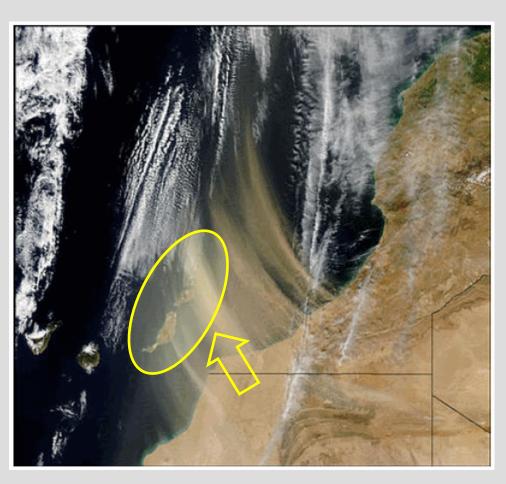
Part of the Trans Alaska Pipeline, from <a href="http://www.usgs.gov">http://www.usgs.gov</a>

#### **Exploration and Production activities take place throughout the world...**

In North Africa and in the Middle East, a survey plane could encounter:

- ☐ temperatures that reach +50C during the day;
- ☐ abrasive sand storms.

Satellite photograph of a dust storm showing fine sand from Morocco and Western Sahara (below Morocco) being blown over to Lanzarote and Fuertaventura.



## The instruments used in a geophysical survey can be divided into two groups:

- ☐ Those weighing less than 10 kg
- ☐ Those weighing more than 100 kg (best suited to manned aircraft at present)



Geometrics G822 airborne Cesium magnetometer

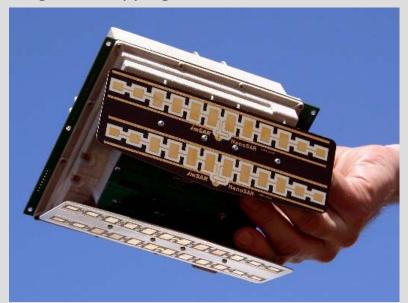


Gravity gradiometer: 350 kg+ http://www.ga.gov.au/image\_cache/GA4750.pdf

#### Geophysical survey instruments weighing less than 10 kg

- ☐ High resolution (24.6 MPixel) digital camera
- ☐ 1.55 um InGaAs based near infrared and thermal imaging cameras
- ☐ Polarimetric (dual polarization) hyper-spectral imaging system
- ☐ Scanning LIDAR or mm RADAR unit for digital elevation mapping (DEM)
- ☐ Caesium or Potassium magnetometer for use in magnetic mapping
- ☐ Quantum cascade laser for ethane detection
- ☐ miniature SAR (such as the ImSAR NanoSAR)

Ideal Payload = 4 Kg



Above: the 1 kg NanoSAR from ImSAR, <a href="http://www.imsar.net/">http://www.imsar.net/</a> has flown on a Scan Eagle

#### High performance sensors combined with on-board, real-time, sensor data processing





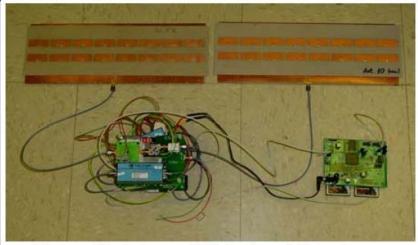
The Canon EOS 5D Mk II camera body

- ■5,616 x 3,744 Pixels = 21 MPixels
- computer interface and control via fast USB 2
- ■weight = 810 g

The Canon EF 100mm f/2.0 USM lens

- ■angle = 20° x 14°
- autofocus using silent motor
- ■weight = 425 g
- Camera 1 points to the left, camera 2 downwards and camera 3 to the right.
- Synchronous photographs are taken each second to provide an angular coverage that is 60° (16,848 pixels) wide and 14° (3,744 pixels) in the direction of travel.
- Each camera is connected to a separate computer, for parallel image processing.

## Synthetic Aperture RADAR (SAR) need not be hugely expensive...



**Figure 10.** Antenna, RF stack and data storage device produced by BYU, operated by CU, flown by ACR

BYU = Brigham Young University

ACR = Advanced Ceramics Research



**Figure 17.** The MicroSAR mounted onto the electric Silver Fox UAV prior to launch in Greenland.

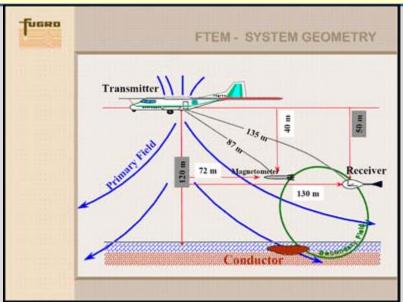
#### Geophysical survey instruments weighing more than 100 kg

- ☐ Gravity meter (absolute or gradient): 450 kg + (could be made lighter)
- ☐ Gamma ray sensor: ~250 kg (very difficult to make lighter)
- ☐ Airborne ElectroMagnetic (AEM) probing: 1,000 amp pulses, 4 mSec long into a 24 m diameter, 6 turn, coil. Difficult to make smaller, or, lighter.



Fugro Airborne Services AEM aircraft fitted out with a large electromagnetic coil.

#### However, low level flying enables the use of Unmanned Aircraft



#### **Transmitter Dipole Moment**

#### GEOTEM

90 Hz	2ms	540A	231m <sup>2</sup> 5T	0.62M Am <sup>2</sup>
30 Hz	4ms	500A	231m <sup>2</sup> 6T	0.69M Am <sup>2</sup>
30 Hz	6ms	500A	231m <sup>2</sup> 6T	0.69M Am <sup>2</sup>

#### MEGATEM

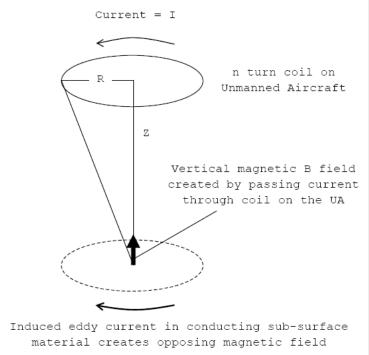
90 Hz	2ms	595A	406m <sup>2</sup> 4T	0.97M Am <sup>2</sup>
30Hz	4ms	665A	406m <sup>2</sup> 4T	1.08M Am <sup>2</sup>
15Hz	4ms	665A	406m <sup>2</sup> 4T	1.08M Am <sup>2</sup>



A <u>2 amp current</u> is passed through the coil wrapped around the relatively small Silver Fox Unmanned Aircraft shown above. The current in the coil is modulated at around <u>88 kHz</u>. A sensing coil is towed behind the Unmanned Aircraft and the signals detected by the towed sensor, shown below, enable the Unmanned Aircraft to detect underground tunnels and buried wires.

#### Airborne Electromagnetic survey might suggest the use of a large aircraft...





With reference to the above diagram, the magnetic field strength B at a distance Z from an n turn coil is given by the following expression:

$$B = \frac{n\mu_0 I R^2}{2(R^2 + Z^2)^{1.5}}$$

One observation is that the field strength decreases with the third power of distance between the coil on the aircraft and the region where the eddy current is induced.

#### The ideal range for an Unmanned Aircraft engaged in geophysical survey work

A development survey typically covers an area of 20 x 20 = 400 square kilometers:

4 flights x **785 line km** each.

For a typical exploration survey covering a 100 x 100 = 10,000 square km region:

48 flights x **780 line km** each

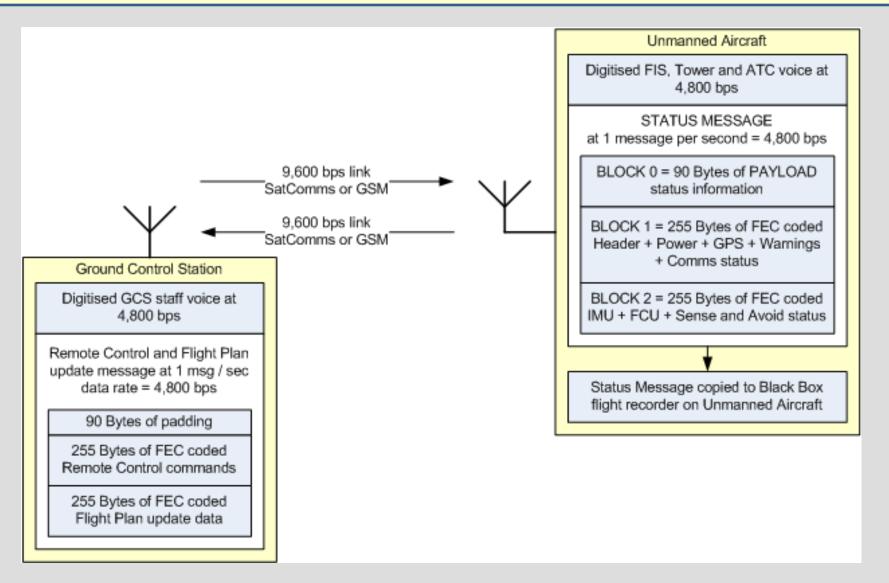
One of the longest oil pipelines in the world is the 1,768 Km long Baku-Tbilisi-Ceyhan (BTC):

locate UA base in each of three countries: max range required = 770 km

A UA with a range of **800 km** would be suitable for both geophysical survey and pipeline monitoring work. From a logistics point of view, having a UA flying at 100 kph for 8 hours per flight, gives sufficient time for a regular aircraft servicing period and take-off time each day.

Ideal Range = 800 km

## BLOS in-flight communications requirements if things are going well...



#### BLOS in-flight requirements if an emergency is encountered...

12.5 kHz bandwidth for Command and Control data link not including the video link required for take-off and landing (including emergency landing) Channel 1 Channel 2 BW = 6.25 kHzBW = 6.25 kHzBW = 4.800 kHz BW = 4.800 kHz1.450 kHz guard band guard band 1.450 kHz CELP digitised voice at 4.8 kbps rate = 1 message / sec UA VHF Rx = FIS + TWR + ATC1 + ATC2 downlink UA to GCS = Status Message UA VHF Tx to TWR or ATC1 or ATC2 uplink GCS to UA = Remote Control + FPU



3 video channels required per Un	BW = 4 MHz		
BW = 4 MHz	BW = 4 MHz	BW = 4 MHz	emergency landing channel
forward left MPEG-2 VIDEO	forward MPEG-2 VIDEO	forward right MPEG-2 VIDEO	forward MPEG-2 VIDEO

If a problem (sensor or systems failure, collision detected) is encountered en route, we very quickly require <u>live video feed</u> from cameras on the Unmanned Aircraft with a sudden and urgent need for a low latency, high bandwidth, high reliability satellite communications link.

#### Always remember the legal and insurance issues

Someone is always responsible for the Unmanned Aircraft. (IAI / Belgian Hunter in the Congo).

One might think that the bandwidth requirements can be eased through the use of autonomy. However, if the "autonomous" Unmanned Aircraft crashes and injures or kills someone, or causes damage to property, somebody will be held responsible and could face criminal prosecution.

Typically, the person or organization assuming responsibility for the Unmanned Aircraft need to take out \$ 10 million of liability insurance.

The need for a human-in-the-loop is something robotics technologists are trying to eliminate, but it will take a huge amount of hard evidence, experience and time to convince insurance companies and commercial users of Unmanned Aircraft to offer reasonable insurance fees.

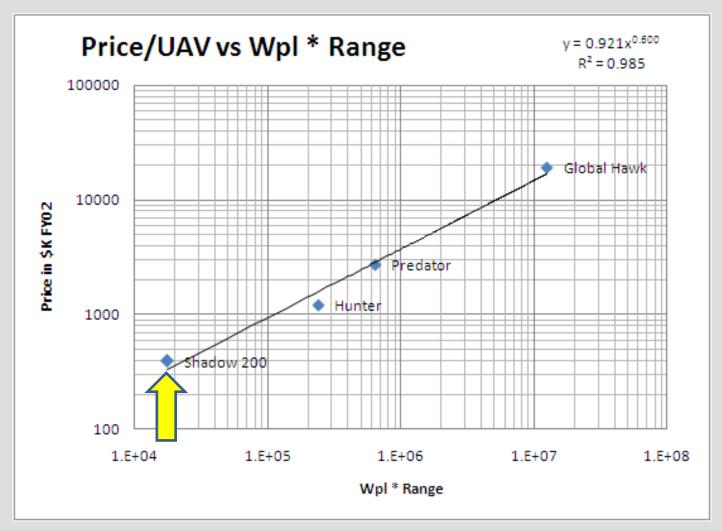
Oil, gas and mineral exploration companies are concerned about the "Reputational Damage" that is likely to occur should an Unmanned Aircraft cause the death of innocent people. The consequences of Reputational Damage can be severe:

- loss of an exploration licence
- rejection of a bid to explore a region
- closure of an ongoing, profitable, activity

## Some considerations of a satellite communications link

Legal:	
[	☐ Who assumes responsibility to assure the UA user of the availability of the link?
	☐ If a satellite communications link malfunction is established as the cause of an accident, who will assume legal responsibility for the consequences of the accident?
Į	☐ How will usage of the available, protected, bandwidth be policed?
Techn	ical:
	☐ A low latency (< 1 second) is required for Air Traffic Control voice relay.
	□ Streaming video signals may be required, for example, in the monitoring of activities of pirates at sea. Each video channel could require a bandwidth of around 4 MHz.
	☐ Global coverage is essential for developers to design in usage of a satellite system link.
Comm	nercial:
	☐ This solution will, in certain cases, compete with other solutions.

## Estimated price for the ideal GeoSurvey UA System = < \$120,000 FY [02]



4 kg x 800 km range = 3,200 kg.km and price = 0.921 \* 16,200^0.6 = \$ 117,000.

#### **Caution over Unmanned Aircraft System prices... (UA Systems can be expensive)**

The price of an Unmanned Aircraft System that would be needed to transport a payload in **excess** of 10 kg over a distance of 1,800 km would exceed the cost of a light aircraft.

#### Reason:

- UA have a high Non Recurring Engineering ("NRE") expenses.
- The NRE costs of the Cessna are in the past.
- The Cessna is produced in larger quantities on equipment that has been written off.

#### Navigation instrument equipped Cessna Skylane 182-T

Max payload = 517 kg

Max range = 1,722 km

Price = \$349,500

- from <u>www.cessna.com</u>



## The military requires Unmanned Aircraft:

- ☐ with long endurance times, to enable them to loiter over an area of interest and watch what is going on below;
- ☐ that have stealth characteristics, so that they are not easily seen as they loiter over an area of interest;
- ☐ that are agile, so they can escape any attack that might be mounted against them;
- ☐ now, with the expectation that reliability will improve with time, usage and production.





AAI Shadow 200 Unmanned Aircraft with US Forces in Iraq (photo supplied by AAI Corp).

## For geophysical survey + pipeline monitoring, one requires an Unmanned Aircraft:

- ☐ with a long range, to enable the Unmanned Aircraft to cover a large survey area, cost effectively, between refueling;
- with low vibration engines that also have a low magnetic "signature," so as not to perturb the sensitive measurements being made and to increase the reliability of the Unmanned Aircraft;
- ☐ that flies on a smooth and well controlled flight path, to minimize the overlap required between scan lines and maximise measurement accuracy;
- ☐ with a high reliability from the outset.



InSitu Scan Eagle Unmanned Aircraft on launcher, from uav roadmap2005.pdf.

## **The InView Twin Engine UAS**



### A modular design with an open architecture

- the reliable InView TWIN can fly on one engine;
- the safety provided by two engines is a requirement of the oil, gas and mineral exploration companies, for Unmanned Aircraft operation Beyond Line of Sight;
- by mounting the engines on the wings, the aircraft can fly very slowly and the engine induced vibration level is reduced, resulting in superior photographs.



The InView has a huge 21" x 10" x 12" payload section under the wing

The InView Twin Engine aircraft takes about one hour to build and test.



## The InView twin engine Unmanned Aircraft at a glance.

<ul><li>for military, state and civilian missions</li></ul>	Wingspan	4 m
<ul><li>safer than most other Unmanned Aircraft</li></ul>	Payload	4 kg
<ul> <li>modular and easily transportable</li> </ul>	MTOW	20 kg (with payload, no fuel)
<ul><li>can take-off from an unprepared strip</li></ul>	Endurance	7+ hours
<ul><li>capable of very slow flight</li></ul>	Loiter speed	25 kph (to be confirmed)
<ul><li>a rich mix of high performance sensors</li></ul>	Max speed	100 kph (to be confirmed)
<ul> <li>manual and autopilot flight modes</li> </ul>	Fuel	AVGAS 100LL
superb on-board computer power for use in		2x SAITO FG-30 engines
real-time sensor data processing	Propulsion	Total Power = 3.6 kW

The InView TWIN has impressive safety features, together with a 800 km range. It is large enough to carry professional sensors in a massive payload bay under the wing, with powerful on-board sensor data processing, but small enough to be easily transported in a small van.

Short take-off can be from an unprepared strip, with a landing also at an unprepared strip.

Like the twin engine Mosquito aircraft, the InView TWIN is constructed using plywood, which will disintegrate on impact with a structure, to minimise damage to the structure.

## Visual comparison between the InView and the larger Elbit Systems Hermes 1500.

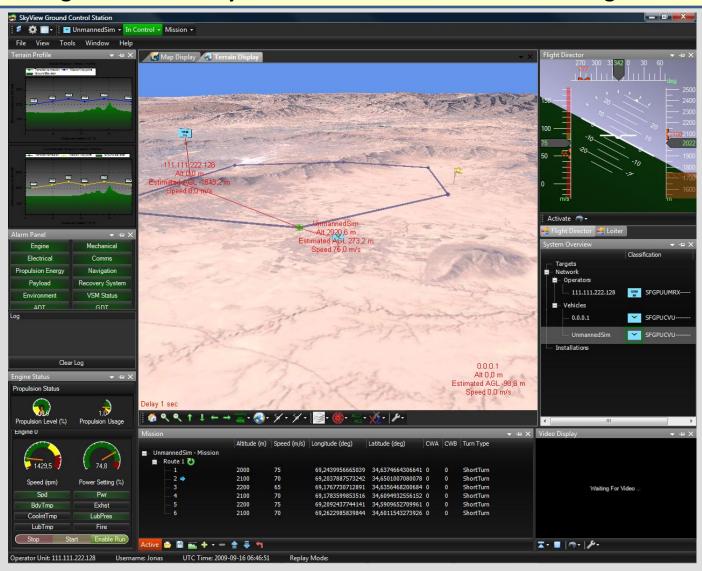


Our tail is proportionately heavier than that of the Hermes 1500, but we have more elevator and rudder authority enabling our aircraft to better manage flights in gusts.

Both aircraft have a sloping front section. We will soon be changing the front section to hold a flight camera.



## We are using the Swedish SkyView GCS software for mission management.



## Automated pre-flight testing is a must for routine flight safety.



# Much of the preparation time is taken up with pre-flight aircraft and payload



## More pre-flight aircraft tests, including communications link tests.



#### In conclusion

The Unmanned Aircraft has much to offer in the areas of oil, gas and mineral exploration and pipeline and facility monitoring. This is realized by staff in oil, gas and mineral exploration companies. However, the reliability of the Unmanned Aircraft simply has to be improved.

Unmanned Aircraft need to fly in un-segregated air space before large scale use can be made of this technology. Work is underway at EuroCAE WG-73, the US RTCA SC-203, ASTRAEA and the European Defence Agency and European Space Agency, to name a few organisations, to develop recommendations to enable Unmanned Aircraft to fly in un-segregated air space.

- ☐ Increasingly, oil, gas and mineral exploration companies are considering the potential roles of Unmanned Aircraft in Exploration and Production activities.
- ☐ A huge amount of experience is being gained in military operations.
- ☐ In my view, satellite communication is an essential component of Unmanned Aircraft operation Beyond-Line-of-Sight. In this respect, it is important at an early stage to consider:
  - ☐ the detailed legal and insurance aspects of this service
  - ☐ the technical aspects, including reliability, latency and bandwidth
  - ☐ commercial aspects, since some activities can be performed using manned aviation